

# ***Computer-Controlled Multiple Skiving Machine Model CS6***



## Applications:

Fortuna Model CS6 includes automatic calculation of the skiving angle, data transfer and data storage.

This multiple skiving machine is used in the automotive and furniture industries, as well as shoemaking and leather goods.

## Features & Benefits:

Easy and quick programming, data transfer and data storage reduce production costs. Thus, production can be more flexible regarding seasonal style changes. This guarantees constant quality independent of different operators.

- ✓ New system of machine programming, skiving angles will be automatically calculated
- ✓ Skiving width unchanged independent from thickness of leather
- ✓ Automatic adjustment of emery wheel and bell knife
- ✓ CBN — emery wheel
- ✓ Standard program / article program
- ✓ Display and programmable control of all machine functions
- ✓ Data transfer by RAM card ensures that all machines produce the same result
- ✓ Simple data storage on RAM card
- ✓ Control of skive sequence by foot-pedal or by keyboard
- ✓ Stepless electronic drive of feed roll, controlled by foot pedal

Machine equipment:	CS 6
Work lamp	O
Top cover	O
Integral bench with modified scrap chute and scrap box	X
RAM-Card 512 Kb	O
Scraper unit for removal of cement from inside of bellknife where appropriate	O
Lubrication device for bellknife in case of laminated materials	O
Pneumatic scrap and dust removal system in case of fibrous materials	O
Grinding device on rocker arm (emery wheel accompanies knife adjustment regularly)	O
Special 18 mm presser foot	O
Vertically adjustable work table	O

O = option      X = in series

Type	CS 6
Skiving width (mm)	0-18, optional 30
Guide element standard/option	roll / foot
Skiving angle	0 – 30° max.
Noise emission dB(A)	73
Feed speed (cm/sec)	0 – 115 stepless
Dimensions (cm)	
Length, width, height	126, 57, 125
Electrical connection (kVA)	1,0
Net weight (kg)	210
Gross weight (kg) crate/case	275 / 310
Packing dimensions (cm)	
Length, width, height	140, 72, 140



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